

**RADIOLABELED COMPOUNDS AND LIPOSOMES AND THEIR
METHODS OF MAKING AND USING THE SAME**

CROSS-REFERENCE TO RELATED APPLICATION

This application claims the benefit of U.S. Provisional Patent Application Serial Number 60/393,619, filed on July 2, 2002. This provisional patent application is herein incorporated by this reference in its entirety for all of its
5 teachings.

BACKGROUND OF THE INVENTION

Liposomes are of considerable interest because of their value as carriers for diagnostic agents, particularly radiopharmaceuticals for tracer and imaging studies. There are many advantages of using liposomes as carriers of therapeutic
10 radionuclides. Some advantages include (1) the biocompatibility of liposomes; (2) liposome particles of varying sizes with a uniform population size range can readily be achieved by using extrusion techniques; (3) the surface of liposomes can be modified with different kinds of functional groups; (4) the distribution of liposomes can be functional and micro-targeted; and (5) the mechanism of radioisotope
15 diffusion from liposomes can be monitored, which is helpful in delivering a uniform dose distribution in the tumor tissues.

Radionuclides have been widely used as a non-invasive method for studying the distribution of drugs *in vivo*. However, attempts at labeling liposomes with radionuclides as imaging agents have produced variable results. Many radionuclides
20 weakly bind to liposomes, causing radionuclide leaching from the liposome and resulting in inaccurate biodistribution data. Furthermore, the entrapment of water-soluble radionuclides within the liposome during manufacturing is relatively inefficient.

Thus, what is lacking in the art is radiolabeled compounds that can be used to produce stable radiolabeled liposomes. The invention satisfies this need and provides compounds containing a radionuclide that can be used in the formation of stable, radiolabeled liposomes that contain high amounts of a radionuclide.

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SUMMARY OF THE INVENTION

In accordance with the purposes of this invention, as embodied and broadly described herein, this invention, in one aspect, relates to radiolabeled compounds. The invention also relates to radiolabeled liposomes and methods of making and using them thereof. The invention also relates to kits for preparing radiolabeled
10 liposomes.

Additional advantages of the invention will be set forth in part in the description which follows, and in part will be obvious from the description, or may be learned by practice of the invention. The advantages of the invention will be realized and attained by means of the elements and combinations particularly
15 pointed out in the appended claims. It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory only and are not restrictive of the invention, as claimed.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in and constitute a part
20 of this specification together with the description serve to explain the principles of the invention.

Figure 1 shows the *in vitro* stability (average of three separate experiments) of ^{99m}Tc - GSH liposomes labeled by using different kinds of ^{99m}Tc -“SNS/S” complexes. Graph A shows the stability of ^{99m}Tc -GSH liposomes at room
25 temperature in PBS buffer. Graph B shows the stability of ^{99m}Tc -GSH liposomes at

37 °C in 50% serum-PBS buffer.

Figure 2 shows the *in vitro* stability in PBS buffer (average of three separate experiments) of ^{99m}Tc -GSH liposomes labeled by using different kinds of ^{99m}Tc -“SNS/S” complexes at room temperature compared with ^{99m}Tc -Blank liposomes.

- 5 Graph A shows the results of ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMEDA”. Graph B shows the results of ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMEDA+BT”.

Figure 3 shows the *in vitro* stability (average of three separate experiments) of ^{99m}Tc -GSH liposomes labeled by using different kinds of ^{99m}Tc -“SNS/S” complexes at 37 °C in 50% serum-PBS buffer compared with ^{99m}Tc -Blank liposomes. Graph A shows the results of ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMEDA”. Graph B shows the results of ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMEDA+BT”.

- Figure 4 shows gamma camera images of normal rats via intravenous injection method. The upper panel shows the images of a rat at baseline, 1 hour, 4 hours and 20 hours after intravenous injection of ^{99m}Tc -100 nm GSH liposomes labeled with ^{99m}Tc -“BMEDA”. For comparison, the lower panel shows the images of a rat at the corresponding times after intravenous injection of ^{99m}Tc -“BMEDA” alone. ^{99m}Tc -100 nm GSH liposomes labeled with ^{99m}Tc -“BMEDA” showed significant spleen accumulation and slow blood clearance, which are the common features of liposome distribution after intravenous injection in rats. ^{99m}Tc -“BMEDA” alone showed fast blood clearance, fast excretion into bowel and urine, and no spleen accumulation. (H: Heart; S: Spleen; L: Liver; Bo: Bowel; Bl: Bladder.)

- Figure 5 shows gamma camera images of normal rats via intravenous injection method. The upper panel shows the images of a rat at baseline, 1 hour, 4 hours and 20 hours after intravenous injection of ^{99m}Tc -100 nm GSH liposomes labeled with ^{99m}Tc -“BMEDA+BT”. For comparison, the lower panel shows the

images of a rat at the corresponding times after intravenous injection of ^{99m}Tc -
“BMEDA+BT” alone. ^{99m}Tc -100 nm GSH liposomes labeled with ^{99m}Tc -
“BMEDA+BT” showed significant spleen accumulation and slow blood clearance,
which are the common features of liposome distribution after intravenous injection
5 in rats. ^{99m}Tc -“BMEDA” alone showed fast blood clearance, fast excretion into
bowel and urine, and no spleen accumulation. (H: Heart; S: Spleen; L: Liver; Bo:
Bowel.)

Figure 6 shows normal rat distribution of ^{99m}Tc -100nm GSH liposomes
labeled with ^{99m}Tc -“BMEDA” and ^{99m}Tc -“BMEDA” alone at 20 hours after
10 intravenous injection. The graph shows the significant difference in behavior of
 ^{99m}Tc -100nm GSH liposomes labeled with ^{99m}Tc -“BMEDA” compared with ^{99m}Tc -
“BMEDA” alone in rats. ^{99m}Tc -100 nm GSH liposomes showed the typical
liposome distribution behavior with spleen accumulation and slow blood clearance,
but ^{99m}Tc -“BMEDA” alone does not.

15 Figure 7 shows the *in vitro* stability (average of three separate experiments)
of ^{186}Re -Cysteine liposomes and ^{186}Re -Blank liposomes labeled with ^{186}Re -
“BMEDA” (Graph A) or with ^{186}Re -“BMEDA+BT” (Graph B) in the presence or
absence of 10 mM ascorbic acid in 50% serum-PBS buffer at 37 °C.

Figure 8 shows the comparison of *in vitro* stability of ^{186}Re -Cysteine
20 liposomes labeled with ^{186}Re -“BMEDA” having two different specific activities
with same amount of liposomes.

Figure 9 shows gamma camera images of normal rats with the intravenous
injection method. The upper panel shows the images of a rat at baseline, 1 hour, 4
hours, 24 hours, and 72 hours after intravenous injection of ^{186}Re -100 nm Cysteine
25 liposomes labeled with ^{186}Re -“BMEDA”. For comparison, the lower panel shows
the images of a rat at the corresponding times after intravenous injection of ^{186}Re -
“BMEDA” alone. ^{186}Re -100 nm Cysteine liposomes labeled with ^{186}Re -“BMEDA”

showed significant spleen accumulation and slow blood clearance, which are the common features of liposome distribution after intravenous injection in rats. ^{186}Re -“BMEDA” alone showed fast blood clearance, fast excretion into bowel and urine, and no spleen accumulation. (H: Heart; S: Spleen; L: Liver; Bo: Bowel; K: Kidney.)

5 Figure 10 shows the *in vitro* stability (average of three separate experiments) of ^{186}Re -(NH_4)₂SO₄ liposomes and ^{186}Re -Blank liposomes labeled with ^{186}Re -“BMEDA” (Graph A) or with ^{186}Re -“BMEDA+BT” (Graph B) in the presence or absence of 10 mM ascorbic acid in 50% serum-PBS buffer at 37 °C.

10 Figure 11 shows the comparison of *in vitro* stability of ^{186}Re -(NH_4)₂SO₄ liposomes labeled with ^{186}Re -“BMEDA” having two different specific activities with same amount of liposomes.

15 Figure 12 shows gamma camera images of normal rats via intravenous injection method. The upper panel shows the images of a rat at baseline, 1 hour, 4 hours, 24 hours, and 72 hours after intravenous injection of ^{186}Re -100 nm (NH₄)₂SO₄ liposomes labeled with ^{186}Re -“BMEDA”. For comparison, the lower panel shows the images of a rat at the corresponding times after intravenous injection of ^{186}Re -“BMEDA” alone. ^{186}Re -100 nm (NH₄)₂SO₄ liposomes labeled with ^{186}Re -“BMEDA” showed significant spleen accumulation and slow blood clearance, which are the common features of liposome distribution after intravenous injection in rats. ^{186}Re -“BMEDA” alone showed fast blood clearance, fast excretion into bowel and urine, and no spleen accumulation. (H: Heart; S: Spleen; L: Liver; Bo: Bowel; K: Kidney.)

25 Figure 13 shows the labeling efficiency of $^{99\text{m}}\text{Tc}$ -400 nm cysteine liposomes (C1-C9) and $^{99\text{m}}\text{Tc}$ -400 nm (NH₄)₂SO₄ liposomes (N1-N9) using various kinds of $^{99\text{m}}\text{Tc}$ -“SXS/S” complexes. C1 and N1 are $^{99\text{m}}\text{Tc}$ -liposomes labeled with $^{99\text{m}}\text{Tc}$ -“BMEDA”. C2 and N2 are $^{99\text{m}}\text{Tc}$ -liposomes labeled with $^{99\text{m}}\text{Tc}$ -“BMEDA+BT”. C3 and N3 are $^{99\text{m}}\text{Tc}$ -liposomes labeled with $^{99\text{m}}\text{Tc}$ -“BMEDA+DMAT”. C4 and N4 are

^{99m}Tc-liposomes labeled with ^{99m}Tc-"MES". C5 and N5 are ^{99m}Tc-liposomes labeled with ^{99m}Tc-"MES+BT". C6 and N6 are ^{99m}Tc-liposomes labeled with ^{99m}Tc-"MES+DMAT". C7 and N7 are ^{99m}Tc-liposomes labeled with ^{99m}Tc-"MEE". C8 and N8 are ^{99m}Tc-liposomes labeled with ^{99m}Tc-"MEE+BT". C9 and N9 are ^{99m}Tc-liposomes labeled with ^{99m}Tc-"MEE+DMAT". (BMEDA: N,N-bis(2-mercaptoethyl) N',N'-diethylethylenediamine. MES: 2-mercaptoethyl sulfide. MEE: 2-mercaptoethyl ether. BT: benzenethiol. DMAT: 2-(dimethylamino) ethanethiol.)

Figure 14 shows the *in vitro* labeling stability (per cent of ^{99m}Tc retained with liposomes) of ^{99m}Tc-400 nm liposomes incubated with 50% FBS-PBS solution at 37°C at 1h, 4h, 24 h and 48 h. Before the *in vitro* labeling stability studies, the ^{99m}Tc-liposomes were separated by centrifugation. The ^{99m}Tc-liposomes are numbered in the same manner as described for Figure 13.

Figure 15 shows the labeling efficiency of ¹⁸⁶Re-400 nm cysteine liposomes (C1-C9) and ¹⁸⁶Re-400 nm (NH₄)₂SO₄ liposomes (N1-N9) using various kinds of ¹⁸⁶Re-"SXS/S" complexes. C1 and N1 are ¹⁸⁶Re-liposomes labeled with ¹⁸⁶Re-"BMEDA". C2 and N2 are ¹⁸⁶Re-liposomes labeled with ¹⁸⁶Re-"BMEDA+BT". C3 and N3 are ¹⁸⁶Re-liposomes labeled with ¹⁸⁶Re-"BMEDA+DMAT". C4 and N4 are ¹⁸⁶Re-liposomes labeled with ¹⁸⁶Re-"MES". C5 and N5 are ¹⁸⁶Re-liposomes labeled with ¹⁸⁶Re-"MES+BT". C6 and N6 are ¹⁸⁶Re-liposomes labeled with ¹⁸⁶Re-"MES+DMAT". C7 and N7 are ¹⁸⁶Re-liposomes labeled with ¹⁸⁶Re-"MEE". C8 and N8 are ¹⁸⁶Re-liposomes labeled with ¹⁸⁶Re-"MEE+BT". C9 and N9 are ¹⁸⁶Re-liposomes labeled with ¹⁸⁶Re-"MEE+DMAT" (BMEDA: N,N-bis(2-mercaptoethyl) N',N'-diethylethylenediamine. MES: 2-mercaptoethyl sulfide. MEE: 2-mercaptoethyl ether. BT: benzenethiol. DMAT: 2-(dimethylamino) ethanethiol.).

Figure 16 shows the *in vitro* labeling stability (per cent of ¹⁸⁶Re retained with liposomes) of ¹⁸⁶Re-400 nm liposomes incubated with 50% FBS-PBS solution at 37°C at 1h, 4h, 24 h and 48 h. Before the *in vitro* labeling stability studies, the ¹⁸⁶Re-liposomes were separated by centrifugation. The ¹⁸⁶Re-liposomes are

numbered in the same manner as described for Figure 15.

Figure 17 shows the *in vitro* labeling stability (per cent of ^{99m}Tc retained with Doxil[®]) of ^{99m}Tc -Doxil[®] labeled with ^{99m}Tc -“BMEDA” incubated with 50% FBS-PBS solution at 37°C at 1h, 4h, 24 h, 48 h and 72 h. Before the *in vitro* labeling stability studies, the ^{99m}Tc -Doxil[®] was separated using Sephadex G-25 column chromatography. The per cent of ^{99m}Tc retained with Doxil[®] was determined using Bio-Gel A-15m gel spin column.

DETAILED DESCRIPTION

The present invention may be understood more readily by reference to the following detailed description of preferred embodiments of the invention and the Examples included therein and to the Figures and their previous and following description.

Before the present compounds, compositions, and/or methods are disclosed and described, it is to be understood that this invention is not limited to specific synthetic methods, specific compositions, or to particular formulations, as such may, of course, vary. It is also to be understood that the terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting.

As used in the specification and the appended claims, the singular forms “a,” “an” and “the” include plural referents unless the context clearly dictates otherwise. Thus, for example, reference to “a pharmaceutical carrier” includes mixtures of two or more such carriers, and the like.

Ranges may be expressed herein as from “about” one particular value, and/or to “about” another particular value. When such a range is expressed, another embodiment includes from the one particular value and/or to the other particular value. Similarly, when values are expressed as approximations, by use of the

antecedent “about”, it will be understood that the particular value forms another embodiment. It will be further understood that the endpoints of each of the ranges are significant both in relation to the other endpoint, and independently of the other endpoint.

5 In this specification and in the claims which follow, reference will be made to a number of terms which shall be defined to have the following meanings:

“Optional” or “optionally” means that the subsequently described event or circumstance may or may not occur, and that the description includes instances where said event or circumstance occurs and instances where it does not.

10 Variables such as M, X, R¹, and R² used throughout the application are the same variables as previously defined unless stated to the contrary.

The term “alkyl group” is defined as a branched or unbranched saturated hydrocarbon group of 1 to 24 carbon atoms, such as methyl, ethyl, *n*-propyl, isopropyl, *n*-butyl, isobutyl, *t*-butyl, pentyl, hexyl, heptyl, octyl, decyl, tetradecyl, 15 hexadecyl, eicosyl, tetracosyl and the like.

The term “alkenyl group” is defined as a hydrocarbon group of 2 to 24 carbon atoms and structural formula containing at least one carbon-carbon double bond.

20 The term “alkynyl group” is defined as a hydrocarbon group of 2 to 24 carbon atoms and a structural formula containing at least one carbon-carbon triple bond.

The term “aryl group” is defined as any carbon-based aromatic group including, but not limited to, benzene, naphthalene, etc. The term “aromatic” also includes “heteroaryl group,” which is defined as an aromatic group that has at least 25 one heteroatom incorporated within the ring of the aromatic group. Examples of heteroatoms include, but are not limited to, nitrogen, oxygen, sulfur, and

phosphorous. The aryl group can be substituted or unsubstituted. The aryl group can be substituted with one or more groups including, but not limited to, alkyl, alkynyl, alkenyl, aryl, halide, nitro, amino, ester, ketone, aldehyde, hydroxy, carboxylic acid, or alkoxy.

5 The term "cycloalkyl group" is defined as a non-aromatic carbon-based ring composed of at least three carbon atoms. Examples of cycloalkyl groups include, but are not limited to, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, etc. The term "heterocycloalkyl group" is a cycloalkyl group as defined above where at least one of the carbon atoms of the ring is substituted with a heteroatom such as, but not
10 limited to, nitrogen, oxygen, sulfur, or phosphorous.

 The term "aralkyl" is defined as an aryl group having an alkyl, alkynyl, or alkenyl group as defined above attached to the aromatic group. An example of an aralkyl group is a benzyl group.

 The term "hydroxyl group" is represented by the formula -OH. The term
15 "alkoxy group" is represented by the formula -OR, where R can be an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated alkyl, or heterocycloalkyl group described above.

 The term "halogenated alkyl group" is defined as an alkyl having substituted for at least one hydrogen atom a halide group.

20 The term "amine group" is represented by the formula -NRR', where R and R' can be, independently, hydrogen or an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated alkyl, or heterocycloalkyl group described above.

 The term "amide group" is represented by the formula -C(O)NRR', where R and R' can be hydrogen, an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl,
25 halogenated alkyl, or heterocycloalkyl group described above.

 The term "ester" is represented by the formula -OC(O)R, where R can be an

alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated alkyl, or heterocycloalkyl group described above.

The term "carbonate group" is represented by the formula -OC(O)OR , where R can be hydrogen, an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated
5 alkyl, or heterocycloalkyl group described above.

The term "carboxylic acid" is represented by the formula -C(O)OH .

The term "aldehyde" is represented by the formula -C(O)H .

The term "keto group" is represented by the formula -C(O)R , where R is an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated alkyl, or
10 heterocycloalkyl group described above.

The term "carbonyl group" is represented by the formula C=O .

The term "ether group" is represented by the formula R(O)R' , where R and R' can be, independently, an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated alkyl, or heterocycloalkyl group described above.

15 The term "halide" is defined as F, Cl, Br, or I.

The term "urethane" is represented by the formula -OC(O)NRR' , where R and R' can be, independently, hydrogen, an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated alkyl, or heterocycloalkyl group described above.

The term "thio group" is represented by the formula -SR , where R can be
20 hydrogen, an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated alkyl, alkoxy, or heterocycloalkyl group described above.

The term "silyl group" is represented by the formula -SiRR'R'' , where R, R', and R'' can be, independently, hydrogen, an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated alkyl, alkoxy, or heterocycloalkyl group described above.

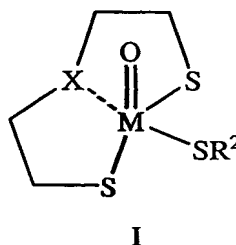
The term "sulfo-oxo group" is represented by the formulas $-S(O)_2R$, $-OS(O)_2R$, or $-OS(O)_2OR$, where R can be hydrogen, an alkyl, alkenyl, alkynyl, aryl, aralkyl, cycloalkyl, halogenated alkyl, or heterocycloalkyl group described above.

- 5 M, R^1 , and R^2 can, independently, possess two or more of the groups listed above. For example, if R^1 is a straight chain alkyl group, one of the hydrogen atoms of the alkyl group can be substituted with a hydroxyl group, an alkoxy group, etc. Depending upon the groups that are selected, a first group may be incorporated within second group (*e.g.*, an amino group can be incorporated within the ring of a
- 10 cycloalkyl group) or, alternatively, the first group may be pendant (*i.e.*, attached) to the second group (*e.g.*, an amino group can be attached to the ring of a cycloalkyl group).

Reference will now be made in detail to the present preferred embodiments of the invention, examples of which are illustrated in the accompanying drawings.

- 15 Wherever possible, the same reference numbers are used throughout the drawings to refer to the same or like parts.

Disclosed are compounds having the formula I



- 20 wherein

M is a radionuclide;

X is oxygen, sulfur, or NR^1 ; and

R^1 and R^2 are, independently, an alkyl group, a cycloalkyl group, a heterocycloalkyl group, an alkenyl group, an alkynyl group, an aryl group, a heteroaryl group, an aralkyl group, or a combination thereof,

5 wherein R^1 and R^2 can be substituted with one or more groups comprising an alkoxy group, a hydroxy group, an amine group, a thio group, an amide, an ester, a carbonate group, a carboxylic acid, an aldehyde, a keto group, an ether group, a halide, a urethane group, a silyl group, or a sulfo-oxo group.

Compounds having the formula I contain a radionuclide represented by M. The term "radionuclide" is defined herein as any element that emits radiation.

10 Examples of radiation that can be emitted from a radionuclide include, but are not limited to, α -emission, β -emission, γ -emission, x-ray-emission, conversion electron emission, or Auger electron emission. The radiation that is emitted from the radionuclide can be detected and measured using techniques known in the art (see Goins and Phillips "The use of scintigraphic imaging as a tool in the development of

15 liposome formulations," *Progress in Lipid Research*, 40, pp. 95-123, 2001, which is incorporated by reference in its entirety). Examples of radionuclides useful in the invention are disclosed in "Srivastava *et al.* in "Recent Advances in Radionuclide Therapy," *Seminars in Nuclear Medicine*, Vol. XXXI, No. 4, pp. 330-341, (October), 2001, which is incorporated by reference in its entirety. In one

20 embodiment, M is technetium or rhenium. In another embodiment, M is ^{99m}Tc , ^{186}Re or ^{188}Re .

The invention contemplates that R^1 and R^2 can be most any type of substituted or unsubstituted organic group. By varying the nature of R^1 and/or R^2 , it is possible to modify the lipophilicity of formula I, which then affects the stability of

25 the radiolabeled liposome. For example, when R^1 is a branched or straight alkyl group, the lipophilicity of the compound I increases. The lipophilicity of compounds of the invention is important with respect to liposome labeling, which will be discussed in detail below.

The presence of other functional groups in R^1 and/or R^2 can also influence the formation and the stability of the radiolabeled liposomes of the invention. In one embodiment, R^1 and/or R^2 contain groups that can be protonated. In one embodiment, X is NR^1 and R^1 is an alkyl group that contains at least one nitrogen atom. In another embodiment, R^2 has at least one nitrogen atom. In a further embodiment, R^2 contains one or two nitrogen atoms. In another embodiment, R^2 contains an unsubstituted or substituted aryl group. In another embodiment, R^2 has one nitrogen atom and one sulfur atom. In a further embodiment, R^2 has two nitrogen atoms and one sulfur atom.

10 In one embodiment, X is NR^1 , R^1 is $CH_2CH_2NEt_2$, R^2 is $CH_2CH_2N(CH_2CH_2SH)(CH_2CH_2NEt_2)$, and M is ^{99m}Tc , ^{186}Re or ^{188}Re . These compounds are referred to herein as M-“BMEDA” compounds. In another embodiment, X is NR^1 , R^1 is $CH_2CH_2NEt_2$, R^2 is phenyl, and M is ^{99m}Tc , ^{186}Re or ^{188}Re . These compounds are referred to herein as M-“BMEDA+BT” compounds.

15 In one embodiment, X is NR^1 , R^1 is $CH_2CH_2CH_2CH_3$, R^2 is $CH_2CH_2N(CH_2CH_2SH)(CH_2CH_2CH_2CH_3)$, and M is ^{99m}Tc , ^{186}Re or ^{188}Re . These compounds are referred to herein as M-“BMBuA” compounds. In another embodiment, X is NR^1 , R^1 is $CH_2CH_2CH_2CH_3$, R^2 is phenyl, and M is ^{99m}Tc , ^{186}Re or ^{188}Re . These compounds are referred to herein as M-“BMBuA+BT” compounds.

20 The compounds having the formula I contain a “SXS/S” ligand system, where the “SXS” notation represents the tridentate ligand backbone $-SCH_2CH_2XCH_2CH_2S-$, where X is oxygen, sulfur, or NR^1 , and “/S” represents the SR^2 moiety in formula I. When the X represents an oxygen atom, the ligand system can be referred to herein as a “SOS/S” ligand system. When the X represents a sulfur atom, the ligand system can be referred to herein as the “SSS/S” ligand system. When the X represents a NR^1 group, the ligand system can be referred to herein as a “SNS/S” ligand system.

The compounds having the formula I can be made using techniques known in the art. The formation of formula I generally involves the addition of (1) a compound having the formula $\text{HSCH}_2\text{CH}_2\text{XCH}_2\text{CH}_2\text{SH}$ or the salt thereof (referred to herein as "the SXS compound"), (2) a thiol having the formula HSR^2 (referred to herein as "the S compound") or the salt thereof, and (3) a compound containing the radionuclide M. In one embodiment, the SXS compound and the S compound are the same compound. The SXS compounds can be prepared using techniques known in the art. In one embodiment, the procedure disclosed in Corbin *et al.* in "Preparation and Properties of Tripodal and Linear Tetradentate N,S-Donor Ligands and Their Complexes Containing the MoO_4^{2+} Core," *Inorganica Chimica Acta*, vol. 90, pp. 41-51, 1984, which is incorporated by reference in its entirety, can be used to prepare the SXS compounds.

Compounds containing the radionuclide M can also be prepared by techniques known in the art. The methods for producing radionuclides disclosed in Banerjee *et al.*, "Evolution of Tc-99m in Diagnostic Radiopharmaceuticals," *Seminars in Nuclear Medicine*, Vol. XXXI, No. 4:260-277 (October 2001); Ehrhardt *et al.* "Reactor-produced Radionuclides at the University of Missouri Research Reactor," *Appl. Radiat.* 49(4):295-297 (1998); Hashimoto *et al.* "Rhenium Complexes Labeled with $^{186,188}\text{Re}$ for Nuclear Medicine," *Curr. Chem.* 176:275-291 (1996); Knapp *et al.* "Availability of Rhenium-188 from the Alumina-Based Tungsten-188/Rhenium-188 Generator for Preparation of Rhenium-188-Labeled Radiopharmaceuticals for Cancer Treatment," *Anticancer Research* 17:1783-1796 (1997); Knapp *et al.* "The continuing important role of radionuclide generator systems for nuclear medicine," *Eur. J. Nucl. Med.* 21:151-1165 (1994); Knapp *et al.* "Processing of Reactor-produced ^{188}W for Fabrication of Clinical Scale Alumina-based $^{188}\text{W}/^{188}\text{Re}$ Generators," *Appl. Radiat. Isot.* 45(12):1123-1128 (1994); Mease *et al.* "Newer Methods of Labeling Diagnostic Agents with Tc-99m," *Seminars in Nuclear Medicine*, Vol. XXXI, No. 4:278-285 (October 2001); and Volkert *et al.* "Technetium-99m Chelates as Radiopharmaceuticals," *Curr. Chem.* 176:125-148

(1996), which are incorporated by reference in their entireties, are useful in the invention.

The reaction between the SXS compound, the S compound, and the compound containing the radionuclide M to produce the compound having the formula I is generally conducted at pH of from about 1 to about 10 in water at from about 25 °C to about 100 °C for about 10 minutes to about 2 hours. After the reaction is complete, purification of the resulting radiolabeled compound having the formula I can be performed using techniques known in the art such as, for example, column chromatography.

Any of the radiolabeled compounds having the formula I can be used to produce a radiolabeled liposome. The term "radiolabeled liposome" as used herein refers to a liposome that has a compound having a radiolabeled compound of the invention incorporated or attached to the liposome. The term "liposome" referred to herein as any double membrane vesicle. The term "liposome" includes unilamellar and multilamellar liposomes.

The term "incorporated" as used herein refers to embedding a compound having the formula I in the double membrane of the liposome. Because the double membrane of liposomes is lipophilic, chemicals with high lipophilicity can be trapped within the double membrane of the liposome. As described above, it is possible to modify the lipophilicity of the radiolabeled compounds of the invention by varying the nature of R¹ and R². Thus, the present invention permits this mode of incorporation.

The term "incorporated" also refers to the entrapment of the radiolabeled compound within the inner volume or space of the liposomes. For this type of liposome labeling, a compound having the formula I can be encapsulated in the inner volume of the liposome. In this embodiment, once the compound is trapped within the inner volume of the liposome, the compound becomes more hydrophilic, which

makes the compound harder to pass across the hydrophobic lipid double membrane of the liposome and escape. The presence of certain groups on R¹ and/or R² will determine the method of which the radiolabeled compound will be incorporated into the liposome. In one embodiment, if R¹ and/or R² possesses an amino group, then a
5 pH gradient can be used to incorporate the radiolabeled compound into the liposomes. In another embodiment, the radiolabeled compound of the invention can react with a compound already present in the inner volume of the liposome to produce a new compound that is more hydrophilic. Each of these methods is described in greater detail below.

10 The term "attached" as used herein refers to the physical or chemical attachment of the radiolabeled compounds to the outer surface of liposome. The attachment can occur via any type of chemical bond such as, for example, a covalent, ionic, or hydrogen bond. In one embodiment, a radiolabeled compound having the formula I can be attached to the outer surface of the liposome via a
15 covalent bond between either the SXS ligand or the S ligand and the liposome. In another embodiment, the SXS ligand can be covalently bonded to the outer surface of the liposome, then the radionuclide is coordinated to the SXS ligand. The method of attaching the radiolabeled compounds of the invention to the outer surface of the liposome will vary depending upon the radionuclide that is selected.

20 The invention contemplates the use of any liposome known in the art. The preparation of liposomes is well described in the literature (see, for example, Litzinger *et al.*, *Biochim Biophys Acta*. 1127(3):249-254, 1992, New, in *Liposomes: A Practical Approach*, New (ed), Oxford University Press, NY, 33-104, 1990, which is incorporated by reference in its entirety).

25 The materials that can be used to prepare the liposomes for use in the present invention include any of the materials or combinations thereof known to those skilled in the art as suitable for liposome preparation. In one embodiment, lipids may be used to prepare the liposomes. The lipids used may be of either natural or

- synthetic origin. The particular lipids are chosen to optimize the desired properties. Lipids which may be used to create liposomes include but are not limited to, lipids such as fatty acids, lysolipids, phosphatidylcholine with both saturated and unsaturated lipids including dioleoylphosphatidylcholine;
- 5 dimyristoylphosphatidylcholine; dipentadecanoylphosphatidylcholine, dilauroylphosphatidylcholine, dipalmitoyl-phosphatidylcholine; distearoylphosphatidylcholine; phosphatidylethanolamines such as dioleoylphosphatidylethanolamine; phosphatidylserine; phosphatidylglycerol; phosphatidylinositol, sphingolipids such as sphingomyelin; glycolipids such as
- 10 ganglioside GM1 and GM2; glucolipids; sulfatides; glycosphingolipids; phosphatidic acid, palmitic acid; stearic acid; arachidonic acid; oleic acid; lipids bearing polymers such as polyethyleneglycol, chitin, hyaluronic acid or polyvinylpyrrolidone; lipids bearing sulfonated mono-, di-, oligo- or polysaccharides; cholesterol or cholesterol analogues including, but not limited to,
- 15 cholesterol sulfate and cholesterol hemisuccinate; tocopherol hemisuccinate; lipids with ether and ester-linked fatty acids; polymerized lipids, diacytyl phosphate; stearylamine; cardiolipin; phospholipids with short chain fatty acids of 6-8 carbons in length; synthetic phospholipids with asymmetric acyl chains (*e.g.*, with one acyl chain of 6 carbons and another acyl chain of 12 carbons); 6-(5-cholesten-3- β -yloxy)-
- 20 1-thio- β -D-galactopyranoside; digalactosyldiglyceride; 6-(5-cholesten-3- β -yloxy)hexyl-6-amino-6-deoxy-1-thio- β -D-galactopyranoside; 6-(5-cholesten-3- β -yloxy)hexyl-6-amino-6-deoxyl-1-thio- α -D-mannopyranoside; 12-(((7'-diethylaminocoumarin-3-yl)carbonyl)methyl-amino)octadecanoic acid; N-12-(((7'-diethylaminocoumarin-3-yl)carbonyl)methyl-amino)octadecanoyl-2-aminopalmitic
- 25 acid; cholesteryl(4'-trimethylammonio)butanoate; N-succinyl dioleoylphosphatidylethanolamine; 1,2-dioleoyl-sn-glycerol; 1,2-dipalmitoyl-sn-3-succinylglycerol; 1,3-dipalmitoyl-2-succinyl-glycerol; 1-hexadecyl-2-palmitoyl-glycerophosphoethanolamine; palmitoylhomocysteine, and/or combinations thereof.

In another embodiment, a variety of cationic lipids such as DOTMA, N-1-(2,3-dioleoyloxy)propyl-N,N,N-trimethylammonium chloride; DOTAP, 1,2-dioleoyloxy-3-trimethylammonio propane; DSTAP, 1,2-distearoyl-3-trimethylammonium-propane; and DOTB, 1,2-dioleoyl-3-(4'-trimethyl-ammonio)butanoyl-sn-glycerol may be used. In general the molar ratio of cationic lipid to non-cationic lipid in the liposome may be, for example, 1:1000, 1:100, preferably, between 2:1 to 1:10, more preferably in the range between 1:1 to 1:2.5 and most preferably 1:1 (ratio of mole amount cationic lipid to mole amount non-cationic lipid, *e.g.*, DPPC). A wide variety of lipids may comprise the non-cationic lipid when cationic lipid is used to construct the liposomes. In one embodiment, the non-cationic lipid is dipalmitoylphosphatidylcholine, dipalmitoylphosphatidylethanolamine or dioleoylphosphatidylethanolamine. In lieu of cationic lipids as described above, lipids bearing cationic polymers such as polylysine or polyarginine may also be used to construct the liposomes and afford binding of a negatively charged therapeutic, such as genetic material, to the outside of the liposomes.

Other useful lipids or combinations thereof apparent to those skilled in the art are encompassed by the present invention. For example, carbohydrate-bearing lipids may be employed for *in vivo* targeting, as described in U.S. Pat. No. 4,310,505, the disclosure of which is hereby incorporated herein by reference in its entirety.

In one embodiment, the liposome is a phospholipid comprising DPPC and DSPC, preferably DSPC. In another embodiment, cholesterol can be included in the lipid formulation.

The size of the liposomes can be adjusted, if desired, by a variety of procedures including extrusion, filtration, sonication, homogenization, employing a laminar stream of a core of liquid introduced into an immiscible sheath of liquid, extrusion under pressure through pores of defined size, and similar methods, in order to modulate resultant liposomal biodistribution and clearance. The foregoing

techniques, as well as others, are discussed, for example, in Mayer *et al.*, *Biochim Biophys Acta*, 858:161-168, 1986; Hope *et al.*, *Biochim Biophys Acta*, 812:55-65, 1985; Mayhew *et al.*, *Methods in Enzymology*, 149:64-77, 1987. The disclosures of the foregoing publications are incorporated by reference herein, in their entirety.

5 The radiolabeled liposomes of the invention can be prepared using a number of techniques. In one embodiment, the radiolabeled compound having the formula I can be mixed with a liposome containing a drug. In one embodiment, the drug is incorporated within the liposome. Techniques for incorporating a drug into a liposome are known in the art. In one embodiment, the drug is a compound
10 comprising at least one thiol group. The term "thiol group" is represented herein as -SH or the salt thereof. In another embodiment, the drug comprises glutathione, cysteine, N-acetyl cysteine, 2-mercaptosuccinic acid, 2,3-dimercaptosuccinic acid (DMSA), captopril or a combination thereof. The mixing step generally involves mixing the liposome containing the drug with the compound having the formula I in
15 a solvent. The mixing time and temperature will vary depending upon the nature of the liposome, the radiolabeled compound, and the drug incorporated within the liposome. In one embodiment, after the liposome and the compound having the formula I are mixed, the radiolabeled liposome is incubated at from 4 °C to 56 °C for 10 minutes to 24 hours.

20 In one embodiment, the drug reacts with the compound having the formula I. Not wishing to be bound by theory, it is believed that when the radiolabeled compound is incorporated into the liposome, the drug reacts with the radiolabeled compound by displacing -SR² to produce a radiolabeled drug. In one embodiment, when the drug possesses a thiol group (D-SH), the thiol group will react with M of
25 the radiolabeled compound I to produce D-S-M and HSR². In this embodiment, once the drug reacts with the compounds having the formula I to produce a new radiolabeled compound, the new radiolabeled compound will not escape the liposome. In another embodiment, the invention also contemplates the incorporation of the radiolabeled compound I within the liposome, and the compound does not

react with the drug. In a further embodiment, the radiolabeled compound can be attached to the outer surface of the liposome and the drug incorporated within the liposome.

In another embodiment, a pH gradient can be used to produce the radiolabeled liposome. In this embodiment, the pH of the inner volume of the liposome is different than pH of the outer surface of the liposome. The term "inner volume" is defined herein as the space within the membrane of the liposome. The term "inner space" also includes the space between the double membrane of the liposome. The term "outer surface" is defined herein as the outer surface of the membrane as well as the media the liposome is in (*e.g.*, liquid, solid carrier, etc.).

In one embodiment, the pH of the inner volume of the liposome is acidic and the pH of the outer surface of the liposome is neutral, basic, or physiological pH. In this embodiment, lipid(s) is (are) hydrated or rehydrated with an acid in order to incorporate the acid within the liposome. In another embodiment, lipid(s) is (are) hydrated or rehydrated with a compound that contains at least one amine group or at least one carboxyl group. In the case of the amine group, the amine group is protonated to produce the corresponding ammonium salt, which is acidic. The carboxyl group can be the carboxylic acid or the salt thereof that can be protonated to produce the carboxylic acid. Examples of acids useful in this embodiment include, but are not limited to, ammonium sulfate, citric acid or tartaric acid. Once lipid(s) is (are) hydrated or rehydrated with the acid and the liposome is made, the liposome is washed with a solution that can remove any excess acid that may be on the outer surface of the liposome. In one embodiment, the liposome is washed with a buffer solution. In another embodiment, the pH of the inner volume of the liposome is from about 4 to about 7 and the pH of the outer surface is from about 6 to about 7. The procedure disclosed in Maurer-Spurej *E et al.* in "Factors Influencing Uptake and Retention of Amino-Containing Drugs in Large Unilamellar Vesicles Exhibiting Transmembrane pH Gradients," *Biochimica et Biophysica Acta* 1416: 1-10, 1999, can be used to prepared pH gradient liposomes useful in the

invention.

In another embodiment, a chemotherapeutic agent, such as Doxorubicin, antibiotics or other treatment molecules can be incorporated or attached to the liposomes, which makes it possible for *in vivo* imaging of liposome encapsulated drug molecules or for the combined treatment with liposomes containing therapeutic radionuclides and / or drug molecules. Examples of chemotherapeutic agents include those disclosed in Maurer-Spurej E, Wong KF, Maurer N, Fenske DB, Cullis PR. "Factors influencing uptake and retention of amino-containing drugs in large unilamellar vesicles exhibiting transmembrane pH gradients" *Biochimica et Biophysica Acta* 1416: 1-10, 1999, which is incorporated by reference in its entirety.

Once the liposome having the pH gradient is produced, the liposome can be mixed with the compound having the formula I using techniques known in the art. The mixing step generally involves mixing the liposome with the compound having the formula I in a solvent. The mixing time and temperature will vary depending upon the nature of the liposome and the radiolabeled compound. Not wishing to be bound by theory, it is believed that in this embodiment, if the compound having the formula I possesses a group that can be protonated, it will facilitate the incorporation or attachment of the compound into the liposome. In one embodiment, R¹ and/or R² can possess an amino group that can be protonated. It is believed that once the compound having the formula I is protonated, the compound will remain incorporated within or attached to the liposome and not leach from the liposome. In one embodiment, after the pH gradient liposome is mixed with the compound having the formula I, the radiolabeled liposome is incubated at from about 4 °C to about 56 °C for about 10 minutes to about 24 hours.

In any of the methods for making the radiolabeled liposomes of the invention, an anti-oxidant can optionally be incorporated within the inner volume of liposome prior to radiolabeling. The procedures for incorporating an anti-oxidant into a liposome disclosed in U.S. patent nos. 5,143,713 and 5,158,760, which are

incorporated by reference in their entireties, can be used in this embodiment. In another embodiment, the radiolabeled liposome can be contacted with the anti-oxidant after radiolabeling. Examples of anti-oxidants include, but are not limited to ascorbic acid. The amount of anti-oxidant that can be incorporated into the liposome will vary depending upon the nature of the liposome, the radiolabeled compound, and the application of the radiolabeled liposome.

The use of compounds having the formula I for preparing radiolabeled liposomes as well as the methods for preparing the radiolabeled liposomes provides numerous advantages over the art. The radiolabeled liposomes are very stable. In other words, the radionuclide in the compound having the formula I does not escape the liposome once the compound is attached or incorporated within the liposome. Another advantage of the invention is that higher amounts of radionuclide can be attached or incorporated within the liposome. In one embodiment, the amount of radionuclide attached or incorporated within the liposome is from about 0.01 mCi to about 400 mCi per 50 mg of lipid used to prepare the liposome. In another embodiment, the lower limit of radionuclide that is attached or incorporated is 0.01, 0.05, 0.1, 0.2, 0.3, 0.5, 0.6, 0.7, 0.8, 0.9, 1.0, 2.0, 3.0, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, or 10 mCi, and the upper limit is 15, 17, 19, 21, 23, 25, 28, 30, 40, 50, 100, 150, 200, 250, 300, 350, or 400 mCi or more, where any lower limit can be used with any upper limit. These advantages are important with respect to the use of the radiolabeled compounds as imaging agents, which will be discussed in detail below.

The invention also contemplates a kit comprising the liposome containing the drug in one vial and the compound being used to make the formula I in a separate vial. In another embodiment, the invention contemplates a kit comprising the pH gradient liposome in one vial and the compound being used to make the formula I in a separate vial. In one embodiment, the contents of the vial containing the liposome are mixed with the contents of the vial containing the radiolabeled compound having the formula I to produce the radiolabeled liposome. In another embodiment, the kit comprises one vial that contains both the liposome and the

radiolabeled compound, wherein the liposome and radiolabeled compound are separated from each other within the vial.

There are numerous applications for radiolabeled liposomes as imaging agents (see Goins and Phillips in "Handbook of Targeted Delivery of Imaging Agents," Chapter 10, CRC Press, 1995; and Srivastava and Dadachova "Recent Advances in Radionuclide Therapy," *Seminars in Nuclear Medicine*, vol. XXXI, No. 4, pp. 330-341, (October) 2001, which are incorporated by reference in their entirety). In one embodiment, the radiolabeled liposomes of the invention can be used in the imaging of tumors, infections, arthritis and inflammation, blood pools, lymph nodes, and myocardial infarction and ischemic tissues. The invention contemplates the use of the radiolabeled liposomes as imaging agents. By varying the size, charge, and composition of the liposome, it is possible to produce radiolabeled liposomes that are site specific. Additionally, varying the radionuclide M in formula I can affect the ability of the radiolabeled liposome to act as an imaging agent or diagnostic. In one embodiment, when the radiolabeled liposome is to be used as an imaging agent, the radionuclide is technetium.

The invention also contemplates the use of the radiolabeled liposomes of the invention to treat a disease in a subject. The selection of the radionuclide will determine if the radiolabeled liposome can treat a disease in a subject. In one embodiment, when the radionuclide is rhenium, the β -radiation that is emitted can kill certain cells. Additionally, the γ -radiation that is emitted from rhenium can be used as a diagnostic for determining the amount of rhenium that reaches the particular cells. Thus, the invention contemplates the use of radiolabeled liposomes simultaneously as an imaging agent and as a treatment of a disease. In one embodiment, the radiolabeled liposomes can be used to treat a subject having cancer.

The dosage or amount of radiolabeled liposome is large enough to produce the desired effect in which delivery occurs. The dosage should not be so large as to cause adverse side effects, such as unwanted cross-reactions, anaphylactic reactions,

and the like. Generally, the dosage will vary with the age, condition, sex and extent of the disease in the subject and can be determined by one of skill in the art. The dosage can be adjusted by the individual physician in the event of any counterindications. The dose, schedule of doses and route of administration may be varied, whether oral, nasal, vaginal, rectal, extraocular, intramuscular, intracutaneous, subcutaneous, intravenous, intratumoral, intrapleural, intraperitoneal or other practical routes of administration to avoid adverse reactions yet still achieve delivery.

The radiolabeled liposomes of the invention can be used therapeutically in combination with a pharmaceutically acceptable carrier. Pharmaceutical carriers are known to those skilled in the art. These most typically would be standard carriers for administration of compositions to humans and non-humans, including solutions such as sterile water, saline, and buffered solutions at physiological pH. In one embodiment, the compositions of the invention can be administered by injection including, but not limited to, intramuscular, subcutaneous, intraperitoneal, intratumoral or intravenous injection. Other compounds will be administered according to standard procedures used by those skilled in the art.

Radiolabeled liposomes intended for pharmaceutical delivery may be formulated in a pharmaceutical composition. Pharmaceutical compositions may include carriers, thickeners, diluents, buffers, preservatives, surface active agents and the like in addition to the molecule of choice. Pharmaceutical compositions may also include one or more active ingredients such as antimicrobial agents, antiinflammatory agents, anesthetics, and the like.

In one embodiment, the radiolabeled liposomes are administered to a subject comprising a human or an animal including, but not limited to a mouse, dog, cat, horse, bovine or ovine and the like, that is in need of alleviation or amelioration from a recognized medical condition. The radiolabeled liposomes may be administered to the subject in a number of ways depending on whether local or

systemic treatment is desired, and on the area to be treated. Administration may be topically (including ophthalmically, vaginally, rectally, intranasally), orally, by inhalation, or parenterally, for example by intravenous drip, subcutaneous, intraperitoneal or intramuscular injection. The disclosed compositions can be
5 administered intravenously, intraperitoneally, intramuscularly, subcutaneously, intratumoral, intracavity, or transdermally.

Preparations for parenteral administration include sterile aqueous or non-aqueous solutions, suspensions, and emulsions which may also contain buffers, diluents and other suitable additives. Examples of non-aqueous solvents are
10 propylene glycol, polyethylene glycol, vegetable oils such as olive oil, and injectable organic esters such as ethyl oleate. Aqueous carriers include water, alcoholic/aqueous solutions, emulsions or suspensions, including saline and buffered media. Parenteral vehicles include sodium chloride solution, Ringer's dextrose, dextrose and sodium chloride, lactated Ringer's, or fixed oils. Intravenous vehicles
15 include fluid and nutrient replenishers, electrolyte replenishers (such as those based on Ringer's dextrose), and the like. Preservatives and other additives may also be present such as, for example, antimicrobials, anti-oxidants, chelating agents, and inert gases and the like.

Formulations for topical administration may include ointments, lotions,
20 creams, gels, drops, suppositories, sprays, liquids and powders. Conventional pharmaceutical carriers, aqueous, powder or oily bases, thickeners and the like may be necessary or desirable.

Compositions for oral administration may include powders or granules, suspensions or solutions in water or non-aqueous media, capsules, sachets, or
25 tablets. Thickeners, flavorings, diluents, emulsifiers, dispersing aids or binders may be desirable.

Examples

The following examples are put forth so as to provide those of ordinary skill in the art with a complete disclosure and description of how the compounds, compositions, and/or methods claimed herein are made and evaluated, and are intended to be purely exemplary of the invention and are not intended to limit the scope of what the inventors regard as their invention. Efforts have been made to ensure accuracy with respect to numbers (e.g., amounts, temperature, etc.), but some errors and deviations should be accounted for. Unless indicated otherwise, parts are parts by weight, temperature is in °C or is at ambient temperature, and pressure is at or near atmospheric.

Preparation of Liposomes Containing Cysteine or Glutathione

Liposomes were composed of distearoyl phosphatidylcholine (DSPC) (Avanti Polar Lipids, Pelham, AL); cholesterol (Chol) (Calbiochem, San Diego, CA); and alpha-tocopherol (Aldrich, Milwaukee, WI). All lipids were used without further purification. The lipids were mixed in chloroform at a total molar ratio of 54:44:2 (DSPC:Chol:α-tocopherol). Chloroform was then removed by rotary evaporation to form a lipid film. The lipid film was stored overnight in a vacuum desiccator to remove organic solvent. Samples were rehydrated with 300 mM sucrose (Sigma, St Louis, MO) in sterile water for injection and warmed to 55 °C for 15 minutes with periodic vortexing until all of the lipids were in suspension. The resultant multilamellar vesicles formed from rehydration were then frozen in liquid nitrogen and lyophilized.

The resultant dry sugar-lipid preparations were then rehydrated with either 200 mM reduced glutathione (GSH) (Sigma, St Louis, MO) or 200 mM cysteine (Sigma, St Louis, MO) in Dulbecco's phosphate buffered saline pH 6.3 at a lipid concentration of 120 mM. The GSH-lipid suspension was warmed to 55 °C for 10 minutes. For some preparations, the suspension was allowed to cool to room

temperature and then stored overnight in the refrigerator. The solutions were then diluted at a volume/volume ratio of 1 part lipid suspension to 2 parts Dulbecco's phosphate buffered saline containing 150 mM sucrose, and either 100 mM GSH or 100 mM cysteine. The diluted lipid suspensions were then extruded through a series
5 (2 passes, 2 μ ; 2 passes, 400 nm; 2 passes, 200 nm; 5 passes, 100 nm) of polycarbonate filters (Lipex Extruder, Vancouver, Canada) at 55 °C. The extruded lipid solution was then washed in Dulbecco's phosphate buffered saline containing 75 mM sucrose and centrifuged at 200,000 x g for 45 minutes to remove unencapsulated sucrose and either unencapsulated GSH or cysteine, and to
10 concentrate the liposome sample. The washing step was repeated 3 times. The final liposome pellet was resuspended in Dulbecco's phosphate buffered saline pH 6.3 containing 300 mM sucrose at a lipid concentration of 120 mM and stored in the refrigerator at 4 °C.

Synthesis of ^{186}Re -“BMEDA”

15 This description is for labeling the liposomes with “BMEDA” because the ^{186}Re -“BMEDA” complex produced the higher labeling efficiency and stability. “BMEDA” was synthesized using a modification of a procedure described by Corbin *et al.* in “Preparation and properties of tripodal and linear tetradentate N,S-donor ligands and their complexes containing the MoO_4^{2-} core” *Inorganica Chimica Acta*.
20 1984;90:41-51. First, a 0.17 M glucoheptonate-0.1 M acetate solution was prepared and the pH adjusted to 5.0 with 5 M NaOH. Next, the “BMEDA” solution was prepared by pipetting 4.5 mg of “BMEDA” (4.5 μ l) to a new vial and adding 2.1 ml of the glucoheptonate-acetate solution. After flushing the “BMEDA”-
glucoheptonate-acetate solution with N_2 gas for 20 min, the vial was sealed. The
25 solution was stirred at 25 °C for 40 min. Next, 30 mg of $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$ was dissolved by adding with 2 drops of concentrated HCl in a new vial and 2.0 ml of sterile water added.

To prepare the ^{186}Re -“BMEDA” solution, 2.0 ml of “BMEDA” solution was

transferred to a new vial and 280 μ l of freshly prepared $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$ was added. After flushing the "BMEDA" solution with N_2 gas, 50 mCi (1.85 GBq) of aluminum perrhenate $^{186}\text{Re}-\text{Al}(\text{ReO}_4)_3$ (~3.0 μ g Re), purchased from the Missouri University Research Reactor (Columbia, MO), was added. The vial was sealed and heated in a
5 80 °C water bath for 1 hour. The labeling efficiency of the ^{186}Re -“BMEDA” complex was checked by instant thin layer chromatography with either acetone or saline as the eluent.

^{186}Re -Liposome Labeling Protocol

For liposome labeling, the pH of the ^{186}Re -“BMEDA” solution was adjusted
10 to 7.0. Then, 1.0 ml of liposomes encapsulating cysteine was mixed with 0.7 ml of the ^{186}Re -“BMEDA” solution, and incubated at 25 °C for 2 hours. More recent results have shown it is possible to achieve good labeling efficiencies after incubation at 37 °C for 1 hour. The labeling efficiency was determined from the ^{186}Re -activity associated with the ^{186}Re -liposomes before and after Sephadex G-25
15 column separation.

Synthesis of $^{99\text{m}}\text{Tc}$ -“BMEDA+BT”

Although the labeling of liposomes with $^{99\text{m}}\text{Tc}$ using “BMEDA” and “BMEDA + BT” are similar, the labeling protocol for “BMEDA + BT” is described because of the higher labeling efficiency and stability of “BMEDA + BT.” First,
20 $^{99\text{m}}\text{Tc}$ -glucoheptonate was prepared by pipetting 1.0 ml of 10 mg/ml glucoheptonate into a vial containing 0.16 mg/ml degassed SnCl_2 solution. After mixing, 15 mCi (555 MBq) of $^{99\text{m}}\text{Tc}$ -sodium pertechnetate (Amersham Medi-Physics, San Antonio, TX) in 2 ml of saline was added. The mixture was stirred at 25 °C for 20 minutes. The labeling efficiency of the $^{99\text{m}}\text{Tc}$ -glucoheptonate was checked by instant thin
25 layer chromatography (ITLC) eluted in methanol, paper chromatography eluted in methanol and paper chromatography eluted in saline.

Benzene thiol (BT) was purchased from Aldrich (Milwaukee, WI). The

“BMEDA+BT” solution was prepared by pipetting 2.8 mg of “BMEDA” (2.5 μ l) and 1.6 mg of BT (1.3 μ l) to a new vial. Then, 5.0 ml of degassed water and 4 drops of 0.05 M NaOH was added. The solution was stirred at 25 °C for 40 minutes. After preparation, the “BMEDA + BT” solution was labeled with ^{99m}Tc by adding
 5 1.0 ml of “BMEDA + BT” solution to 0.65 ml of ^{99m}Tc -glucoheptonate. After adjusting the pH to 8.0, the mixture was stirred at 25°C for 25 min. The labeling efficiency of the ^{99m}Tc -“BMEDA + BT” was determined using ITLC eluted in methanol, paper chromatography eluted in methanol and paper chromatography eluted in saline.

10 ^{99m}Tc -Liposome Labeling Protocol

For liposome labeling, an aliquot (0.65 ml) of ^{99m}Tc -“BMEDA + BT” was added to 1.0 ml of liposomes encapsulating cysteine and stirred at 25 °C for 2 hours. The labeling efficiency was determined from the ^{99m}Tc -activity associated with the ^{99m}Tc -liposomes before and after Sephadex G-25 column separation using a Radix
 15 dose calibrator.

In vitro stability of ^{99m}Tc -liposomes and ^{186}Re -liposomes

The *in vitro* stability results of ^{99m}Tc -liposomes labeled with different ^{99m}Tc -“SNS/S” complexes are shown in Figure 1. When incubated with PBS buffer in the absence of serum at room temperature, ^{99m}Tc -liposomes labeled with ^{99m}Tc -
 20 “BMEDA,” with ^{99m}Tc -“BMEDA+BT” and with ^{99m}Tc -“BMBuA” were stable, but with ^{99m}Tc -“BMBuA+BT” were not so stable (Figure 1A). When incubated in the presence of 50% serum with 50% PBS buffer at 37 °C, only ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMEDA” and with ^{99m}Tc -“BMEDA+BT” were stable, while ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMBuA” and with ^{99m}Tc -“BMBuA+BT” were not as
 25 stable (Figure 1B).

Figure 7 shows the *in vitro* stability of ^{186}Re -liposomes labeled with ^{186}Re -“BMEDA” (Figure 7A) or with ^{186}Re -“BMEDA+BT” (Figure 7B). It showed that

^{186}Re -liposomes labeled with ^{186}Re -“BMEDA” were stable. ^{186}Re was released gradually and slowly from the liposomes. After incubation for 96 hours at 37 °C with 50% serum-PBS buffer, there was over 40% of radioisotope associated with liposomes. Figure 7 also shows that there was higher *in vitro* stability of ^{186}Re -Cysteine liposomes in the presence of ascorbic acid. Ascorbic acid is an antioxidant, which may protect ^{186}Re complexes from being oxidized back to perrhenate. ^{186}Re -Blank liposomes showed lower *in vitro* stability at earlier time points of incubation.

Effect of Encapsulated GSH on Labeling Efficiency and *In Vitro* Stability of $^{99\text{m}}\text{Tc}$ -Liposomes

The effect of the presence of a thiol compound such as glutathione (GSH) or cysteine encapsulated in the liposomes on labeling efficiency and *in vitro* stability was determined. Liposomes composed of the same lipid formulation, were prepared in the same manner as GSH liposomes except the liposomes only encapsulated PBS buffer, pH 6.3. Liposomes encapsulating only PBS (Blank liposomes) or GSH-PBS (GSH liposomes) were labeled with either $^{99\text{m}}\text{Tc}$ -“BMEDA” or $^{99\text{m}}\text{Tc}$ -“BMEDA+BT” for 2 hours at 25 °C. Labeling efficiencies for the Blank liposomes were $22.3 \pm 13.6\%$ (n=3) using $^{99\text{m}}\text{Tc}$ -“BMEDA” and $32.1 \pm 17.2\%$ (n=3) using $^{99\text{m}}\text{Tc}$ -“BMEDA+BT”. These labeling efficiencies were significantly lower compared with GSH liposomes labeled with either $^{99\text{m}}\text{Tc}$ -“BMEDA” $36.9 \pm 10.8\%$ (n=3) or $^{99\text{m}}\text{Tc}$ -“BMEDA+BT” $54.7 \pm 12.7\%$ (n=3).

In vitro stability of the $^{99\text{m}}\text{Tc}$ -GSH liposomes and $^{99\text{m}}\text{Tc}$ -Blank liposomes in PBS buffer, pH 6.3, at 25 °C labeled using either $^{99\text{m}}\text{Tc}$ -“BMEDA” or $^{99\text{m}}\text{Tc}$ -“BMEDA+BT” are shown in Figure 2. For both $^{99\text{m}}\text{Tc}$ -“BMEDA” and $^{99\text{m}}\text{Tc}$ -“BMEDA+BT”, the $^{99\text{m}}\text{Tc}$ -GSH liposomes were very stable compared with the $^{99\text{m}}\text{Tc}$ -Blank liposomes, with >90% of the $^{99\text{m}}\text{Tc}$ activity remaining with the liposomes for 48 hours. On the contrary, after 1 hour of incubation, $^{99\text{m}}\text{Tc}$ -Blank liposomes had only 70-80% of the activity associated with the liposomes, and the $^{99\text{m}}\text{Tc}$ activity continued to dissociate from the blank liposomes over the 48 hour

incubation period. ^{99m}Tc -Blank liposomes had significantly lower *in vitro* stability in PBS buffer compared with ^{99m}Tc -GSH liposomes.

In vitro stability for ^{99m}Tc -GSH liposomes and ^{99m}Tc -Blank liposomes after incubation in PBS buffer, pH 7.4, containing 50% serum at 37°C is shown in Figure 3. ^{99m}Tc -GSH liposomes were more stable than ^{99m}Tc -Blank liposomes after incubation in serum. After 1 hour of incubation, ^{99m}Tc activity associated with Blank liposomes was only 55% or 30% for ^{99m}Tc -Blank liposomes labeled with ^{99m}Tc -“BMEDA” or ^{99m}Tc -“BMEDA+BT”, respectively. These results show the importance of the encapsulated GSH for the *in vitro* stability of liposomes labeled with either ^{99m}Tc -“BMEDA” or ^{99m}Tc -“BMEDA+BT”. ^{99m}Tc -Blank liposomes had significantly lower *in vitro* stability in 50% serum-PBS buffer compared with ^{99m}Tc -GSH liposomes.

Normal Rat Biodistribution

Normal rat distributions of ^{99m}Tc -liposomes labeled with three ^{99m}Tc -“SNS/S” complexes at 20 hours are listed in Tables 1 and 2. For comparison, biodistributions of the ^{99m}Tc -“SNS/S” complexes used for liposome labeling were also performed. Figure 6 shows the biodistributions of ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMEDA” and ^{99m}Tc -“BMEDA” alone. It can be seen that the *in vitro* distribution of the ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMEDA” is very different from the free compound alone. ^{99m}Tc -liposomes were removed from the blood pool slowly and accumulated in the spleen. At 20 hours after intravenous injection of ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMEDA”, there was $21.1 \pm 0.6\%$ (n=3) of injected dose existing in blood pool, and $16.0 \pm 3.1\%$ in spleen. After intravenous injection of ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMEDA+BT”, there was $20.4 \pm 2.4\%$ (n=4) in blood pool, $14.0 \pm 1.2\%$ in spleen. After intravenous injection of ^{99m}Tc -liposomes labeled with ^{99m}Tc -“BMBuA,” there was $7.5 \pm 0.9\%$ (n=3) in blood pool, $5.5 \pm 0.5\%$ in spleen. When only ^{99m}Tc -“SNS/S” complexes were injected, there was much faster excretion from the rat blood pool, and there is no apparent

spleen accumulation.

Typical liposome distributions via intravenous injection have the following characteristics: 1) slow blood pool clearance and 2) spleen accumulation. The experiments demonstrated the stability of ^{99m}Tc -liposomes labeled with ^{99m}Tc -
5 "BMEDA" and with ^{99m}Tc - "BMEDA+BT". ^{99m}Tc -liposomes labeled with ^{99m}Tc -
"BMBuA" showed some spleen accumulation but it was much lower than that of
 ^{99m}Tc -liposomes labeled with ^{99m}Tc - "BMEDA" and with ^{99m}Tc - "BMEDA+BT." There is an agreement between the biodistribution results and the *in vitro* stability
10 results, in that the stability of ^{99m}Tc -liposomes labeled with ^{99m}Tc - "BMBuA" is
lower.

^{99m}Tc -100 nm GSH liposomes labeled with ^{99m}Tc - "BMEDA" and ^{99m}Tc -
"BMEDA+BT" showed significant spleen accumulation at 20 hours after
intravenous injection (Tables 1 and 2). In addition, there was still $21.08 \pm 0.62\%$ and
 $20.39 \pm 2.40\%$ of injected dose in blood pool for ^{99m}Tc -100 nm GSH liposomes
15 labeled with ^{99m}Tc - "BMEDA" and ^{99m}Tc - "BMEDA+BT". These are common
distribution patterns of liposomes after intravenous injection in rats. ^{99m}Tc -100 nm
GSH liposomes labeled with ^{99m}Tc - "BMBuA" had lower uptake in spleen and blood
pool, but higher uptake in the liver. These results show that ^{99m}Tc -100 nm GSH
liposomes labeled with ^{99m}Tc - "BMBuA" has lower *in vivo* stability compared with
20 ^{99m}Tc -100 nm GSH liposomes labeled with ^{99m}Tc - "BMEDA" or ^{99m}Tc -
"BMEDA+BT".

^{186}Re -100 nm cysteine liposomes and ^{186}Re -Blank liposomes labeled with
 ^{186}Re - "BMEDA" showed significant spleen accumulation at 72 hours after
intravenous injection (Tables 3 and 4). This shows the common feature of liposome
25 distribution after intravenous injection in rats. ^{186}Re -100 nm blank liposomes
labeled with ^{186}Re - "BMEDA" showed higher uptake in spleen, but also higher
uptake in liver and higher uptake in feces and bowel. ^{186}Re - "BMEDA" alone did
not show the spleen accumulation behavior.

Table 1. Normal rat distribution of ^{99m}Tc -100nm GSH liposomes (%ID/organ) labeled with different kinds of ^{99m}Tc -“SNS/S” complexes at 20 hours after intravenous injection.

| ^{99m}Tc -Liposomes Labeled with | ^{99m}Tc -“BMEDA” (N=3) | ^{99m}Tc -“BMEDA+BT” (N=4) | ^{99m}Tc -“BMBuA” (N=3) |
|--|-------------------------------------|--|-------------------------------------|
| Organ | % ID/Organ (Average \pm Sd) | | |
| Spleen | 16.04 \pm 3.06 | 13.97 \pm 1.20 | 5.46 \pm 0.49 |
| Blood | 21.08 \pm 0.62 | 20.39 \pm 2.40 | 7.76 \pm 0.86 |
| Liver | 15.26 \pm 1.59 | 13.33 \pm 2.22 | 22.66 \pm 1.27 |
| Kidney | 4.86 \pm 0.13 | 5.01 \pm 1.06 | 3.42 \pm 0.16 |
| Lung | 0.54 \pm 0.05 | 0.43 \pm 0.07 | 0.40 \pm 0.04 |
| Heart | 0.26 \pm 0.02 | 0.14 \pm 0.02 | 0.14 \pm 0.01 |
| Brain | 0.069 \pm 0.007 | 0.062 \pm 0.014 | 0.032 \pm 0.001 |
| Muscle | 2.29 \pm 0.53 | 2.22 \pm 1.29 | 1.80 \pm 0.46 |
| Bone | 9.40 \pm 0.39 | 6.79 \pm 1.66 | 3.48 \pm 0.13 |
| Skin | 4.39 \pm 0.55 | 2.50 \pm 0.92 | 2.12 \pm 0.28 |
| Testis | 0.20 \pm 0.02 | 0.13 \pm 0.02 | 0.14 \pm 0.01 |
| Feces | 2.00 \pm 0.51 | 1.78 \pm 1.64 | 14.56 \pm 4.82 |
| Bowel | 8.26 \pm 1.42 | 7.51 \pm 3.18 | 17.97 \pm 2.60 |
| Urine | 7.67 \pm 0.99 | 11.23 \pm 2.35 | 5.15 \pm 0.21 |
| Bladder | 0.52 \pm 0.56 | 0.57 \pm 0.57 | 0.23 \pm 0.19 |

Table 2. Normal rat distribution of ^{99m}Tc -100nm GSH liposomes (% ID/gram) labeled with different kinds of ^{99m}Tc -“SNS/S” complexes at 20 hours after intravenous injection.

| ^{99m}Tc -Liposomes Labeled with | ^{99m}Tc -“BMEDA” (N=3) | ^{99m}Tc -“BMEDA+BT” (N=4) | ^{99m}Tc -“BMBuA” (N=3) |
|--|-------------------------------------|--|-------------------------------------|
| Organ | % ID/gram (Average \pm Sd) | | |
| Spleen | 25.56 \pm 3.98 | 22.26 \pm 2.84 | 7.98 \pm 0.56 |
| Blood | 1.26 \pm 0.06 | 1.11 \pm 0.12 | 0.56 \pm 0.06 |
| Liver | 1.42 \pm 0.04 | 1.19 \pm 0.07 | 2.21 \pm 0.18 |
| Kidney | 2.38 \pm 0.17 | 2.39 \pm 0.42 | 1.75 \pm 0.10 |
| Lung | 0.41 \pm 0.03 | 0.31 \pm 0.06 | 0.29 \pm 0.04 |
| Heart | 0.25 \pm 0.02 | 0.15 \pm 0.03 | 0.16 \pm 0.01 |
| Brain | 0.042 \pm 0.007 | 0.042 \pm 0.004 | 0.020 \pm 0.001 |
| Muscle | 0.018 \pm 0.004 | 0.016 \pm 0.008 | 0.018 \pm 0.004 |
| Bone | 0.30 \pm 0.03 | 0.20 \pm 0.05 | 0.14 \pm 0.004 |
| Skin | 0.109 \pm 0.012 | 0.055 \pm 0.015 | 0.064 \pm 0.009 |
| Testis | 0.064 \pm 0.003 | 0.039 \pm 0.004 | 0.042 \pm 0.002 |
| Feces | 0.066 \pm 0.016 | 0.143 \pm 0.129 | 0.486 \pm 0.148 |
| Bowel | 0.17 \pm 0.03 | 0.19 \pm 0.08 | 0.36 \pm 0.05 |
| Urine | 0.26 \pm 0.01 | 0.37 \pm 0.11 | 0.11 \pm 0.005 |
| Bladder | 0.84 \pm 0.53 | 0.76 \pm 0.50 | 0.44 \pm 0.23 |

Table 3. Normal rat distribution of ^{186}Re -100nm Cysteine liposomes labeled with ^{186}Re -“BMEDA”, ^{186}Re -100nm Blank liposomes labeled with ^{186}Re -“BMEDA” and ^{186}Re -“BMEDA” alone (%ID/organ) at 72 hours after intravenous injection.

| Agents | ^{186}Re -Cysteine Liposomes Labeled with ^{186}Re -“BMEDA” (N=4) | ^{186}Re -Blank Liposomes Labeled with ^{186}Re -“BMEDA” (N=4) | ^{186}Re -“BMEDA” Alone (N=4) |
|--------|---|--|--|
| Organ | % ID / Organ (Average \pm Sd) | | |
| Spleen | 3.88 \pm 0.44 | 7.90 \pm 0.57 | 0.21 \pm 0.05 |
| Blood | 0.32 \pm 0.05 | 0.78 \pm 0.19 | 0.49 \pm 0.04 |
| Liver | 8.55 \pm 0.61 | 19.56 \pm 1.15 | 5.97 \pm 0.35 |
| Kidney | 5.22 \pm 0.48 | 4.23 \pm 0.47 | 10.42 \pm 0.93 |
| Lung | 0.12 \pm 0.02 | 0.13 \pm 0.02 | 0.37 \pm 0.06 |
| Heart | 0.027 \pm 0.004 | 0.031 \pm 0.004 | 0.076 \pm 0.005 |
| Brain | 0.0026 \pm 0.0006 | 0.0039 \pm 0.0007 | 0.0052 \pm 0.0007 |
| Muscle | 0.57 \pm 0.14 | 0.81 \pm 0.10 | 0.79 \pm 0.07 |
| Femur | 1.28 \pm 0.20 | 3.44 \pm 0.77 | 0.58 \pm 0.06 |
| Skin | 0.84 \pm 0.22 | 1.34 \pm 0.80 | 1.48 \pm 0.51 |
| Testis | 0.044 \pm 0.014 | 0.051 \pm 0.008 | 0.058 \pm 0.004 |
| Feces | 6.08 \pm 0.57 | 13.71 \pm 3.51 | 20.54 \pm 4.35 |
| Bowel | 5.38 \pm 1.44 | 5.95 \pm 2.00 | 6.67 \pm 3.31 |
| Urine | 50.09 \pm 15.30 | 29.09 \pm 6.83 | 26.93 \pm 4.23 |

Table 4. Normal rat distribution of ^{186}Re -100nm Cysteine liposomes labeled with ^{186}Re -“BMEDA”, ^{186}Re -100nm Blank liposomes labeled with ^{186}Re -“BMEDA” and ^{186}Re -“BMEDA” alone (%ID/gram) at 72 hours after intravenous injection.

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| Agents | ^{186}Re -Cysteine Liposomes Labeled with ^{186}Re -“BMEDA” (N=4) | ^{186}Re -Blank Liposomes Labeled with ^{186}Re -“BMEDA” (N=4) | ^{186}Re -“BMEDA” Alone (N=4) |
|--------|---|--|--|
| Organ | % ID / Gram (Average \pm Sd) | | |
| Spleen | 12.03 \pm 1.51 | 25.93 \pm 4.88 | 0.38 \pm 0.14 |
| Blood | 0.013 \pm 0.001 | 0.035 \pm 0.010 | 0.022 \pm 0.001 |
| Liver | 0.71 \pm 0.08 | 1.90 \pm 0.32 | 0.54 \pm 0.05 |
| Kidney | 2.02 \pm 0.26 | 1.84 \pm 0.32 | 4.49 \pm 0.37 |
| Lung | 0.060 \pm 0.021 | 0.081 \pm 0.027 | 0.23 \pm 0.03 |
| Heart | 0.022 \pm 0.004 | 0.026 \pm 0.004 | 0.069 \pm 0.007 |
| Brain | 0.0016 \pm 0.0003 | 0.0023 \pm 0.0007 | 0.0035 \pm 0.0007 |
| Muscle | 0.0032 \pm 0.0009 | 0.0048 \pm 0.0008 | 0.0048 \pm 0.0005 |
| Femur | 0.028 \pm 0.004 | 0.082 \pm 0.020 | 0.014 \pm 0.000 |
| Skin | 0.014 \pm 0.004 | 0.025 \pm 0.015 | 0.029 \pm 0.012 |
| Testis | 0.012 \pm 0.005 | 0.014 \pm 0.002 | 0.015 \pm 0.003 |
| Feces | 1.83 \pm 0.65 | 3.35 \pm 1.49 | 4.82 \pm 1.53 |
| Bowel | 0.24 \pm 0.05 | 0.31 \pm 0.12 | 0.34 \pm 0.19 |
| Urine | 1.06 \pm 0.47 | 0.76 \pm 0.25 | 0.79 \pm 0.08 |

Figure 4 shows the gamma camera images of two rats at different times after intravenous injection of $^{99\text{m}}\text{Tc}$ -liposomes labeled with $^{99\text{m}}\text{Tc}$ -“BMEDA” and $^{99\text{m}}\text{Tc}$ -“BMEDA” alone, respectively. From the images, significant differences between $^{99\text{m}}\text{Tc}$ -liposome labeled with $^{99\text{m}}\text{Tc}$ -“BMEDA” and $^{99\text{m}}\text{Tc}$ -“BMEDA” alone were observed. Figure 5 shows the gamma camera images of two rats at different times after intravenous injection of $^{99\text{m}}\text{Tc}$ -liposomes labeled with $^{99\text{m}}\text{Tc}$ -“BMEDA+BT” and $^{99\text{m}}\text{Tc}$ -“BMEDA+BT” alone, respectively. From the images, significant differences between $^{99\text{m}}\text{Tc}$ -liposome labeled with $^{99\text{m}}\text{Tc}$ -“BMEDA+BT” and $^{99\text{m}}\text{Tc}$ -“BMEDA+BT” alone were observed.

Figure 9 shows the gamma camera images of a rat acquired at different times

after intravenous injection of ^{186}Re -Cysteine liposomes labeled with ^{186}Re -
 "BMEDA." It showed spleen accumulation behavior and this accumulation is stable
 even at 72 hours after intravenous injection. Figure 9 also compares the
 biodistribution of rats injected with ^{186}Re -liposomes labeled with ^{186}Re -
 5 or ^{186}Re -
 "BMEDA" alone. ^{186}Re -
 "BMEDA" alone showed significant excretion
 from the hepatobiliary system and no apparent spleen accumulation. ^{186}Re -
 liposomes showed spleen accumulation and much lower excretion from the
 hepatobiliary system. Biodistribution at 72 hours after intravenous injection showed
 that a higher level of rhenium was excreted via urinary tract for ^{186}Re -liposomes.

10 Labeling Ratio of $^{99\text{m}}\text{Tc}$ -liposomes and ^{186}Re -liposomes

The average labeling ratio of $^{99\text{m}}\text{Tc}$ -liposomes from three separate
 experiments is from 36.9-69.2% (Table 5) at 2 hours after room temperature
 incubation with liposomes. The labeling ratio of ^{186}Re -liposomes is similar with that
 of $^{99\text{m}}\text{Tc}$ -liposomes with same labeling condition. Table 6 provides the labeling
 15 ratio of several ^{186}Re -liposomes of the invention labeled at 37 °C for 1 hour.

Table 5. The labeling ratio (average of three separate experiments) of $^{99\text{m}}\text{Tc}$ -GSH
 liposomes labeled with different $^{99\text{m}}\text{Tc}$ -
 "SNS/S" complexes.

| $^{99\text{m}}\text{Tc}$ -Liposome from | $^{99\text{m}}\text{Tc}$ - "BMEDA" | $^{99\text{m}}\text{Tc}$ - "BMEDA+BT" | $^{99\text{m}}\text{Tc}$ - "BMBuA" | $^{99\text{m}}\text{Tc}$ - "BMBuA+BT" |
|---|---------------------------------------|--|---------------------------------------|--|
| Labeling Ratio at 2 hours (mean±sd) (%) | 36.9±10.8 | 54.7±12.7 | 69.2±10.2 | 54.8±0.8 |

Table 6. The labeling ratio (average of six separate experiments) of ^{186}Re -liposomes labeled with ^{186}Re -“SNS/S” complexes at 37 °C for 1 hour.

| Liposome Type | Cysteine Liposomes | | Blank Liposomes | |
|---------------------------------------|-----------------------------|---|---|-----------------------------------|
| | ^{186}Re - from | ^{186}Re - "BMEDA" "BMEDA+BT" | ^{186}Re - "BMEDA" "BMEDA+BT" | ^{186}Re - "BMEDA+BT" |
| Labeling Ratio (mean \pm sd) (%) | 72.5 \pm 5.5 | 77.6 \pm 13.0 | 61.6 \pm 13.8 | 69.2 \pm 5.6 |

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Figure 8 also shows that higher *in vitro* stability was achieved with a higher amount of rhenium, which means that rhenium with a high specific activity can be used to label liposomes using this labeling method. Surprisingly, stability did not decrease as would be expected for higher activity but it was actually increased in the therapeutic range.

10

Preparation of Liposomes Containing Ammonium Sulfate

Liposomes exhibiting transmembrane pH gradients were prepared from a modification of the method by Maurer-Spurej E *et al.* in “Factors influencing uptake and retention of amino-containing drugs in large unilamellar vesicles exhibiting transmembrane pH gradients” *Biochimica et Biophysica Acta* 1416: 1-10, 1999.

Liposomes were comprised of distearoyl phosphatidylcholine (DSPC) (Avanti Polar Lipids, Pelham, AL); cholesterol (Chol) (Calbiochem, San Diego, CA); and alpha-tocopherol (Aldrich, Milwaukee, WI). All lipids were used without further purification. The lipids were mixed in chloroform at a total molar ratio of 54:44:2 (DSPC:Chol: α -tocopherol). Chloroform was then removed by rotary evaporation to form a lipid film. The lipid film was stored overnight in a vacuum desiccator to remove organic solvent. Samples were rehydrated with 300 mM ammonium sulfate (Sigma, St Louis, MO) in sterile water for injection and warmed to 55 °C for 15 minutes with periodic vortexing until all of the lipids were in suspension. The resultant multilamellar vesicles formed from rehydration were then frozen in liquid

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nitrogen and thawed in 55 °C water bath for 5 times. For some preparations, the suspension was allowed to cool to room temperature and then stored overnight in the refrigerator.

The solutions were then diluted at a volume/volume ratio of 1 part lipid suspension to 1 part 300 mM ammonium sulfate solution. The diluted lipid suspensions were then extruded through a series (2 passes, 2 μ ; 2 passes, 400 nm; 2 passes, 200 nm; 5 passes, 100 nm) of polycarbonate filters (Lipex Extruder, Vancouver, Canada) at 55 °C. The extruded lipid solution was then stored in the refrigerator at 4 °C. Immediately before radiolabeling, liposomes were diluted at a volume/volume ratio with 1 part liposomes to 2 parts PBS buffer, pH 7.4, and centrifuged at 47,000 x g for 45 minutes. Then, the supernatant was discarded and PBS buffer, pH 7.4, was added to resuspend liposomes. The liposomes were then used for radiolabeling studies.

¹⁸⁶Re-(NH₄)₂SO₄ Liposome Labeling Protocol

The pH of the ¹⁸⁶Re-“BMEDA” solution prepared above was adjusted to 7.0. Immediately before radiolabeling, the liposomes containing ammonium sulfate were diluted at a volume/volume ratio with 1 part liposomes to 2 parts PBS buffer, pH 7.4, and centrifuged at 47,000 x g for 45 minutes to remove the extraliposomal ammonium sulfate. The supernatant was discarded and PBS buffer, pH 7.4, was added to resuspend liposomes. Then, the resultant liposomes were mixed with 0.7 ml of the ¹⁸⁶Re-“BMEDA” solution, and incubated at 25 °C for 2 hours. It is possible to achieve good labeling efficiencies after incubation at 37 °C for 1 hour. The labeling efficiency was determined from the ¹⁸⁶Re-activity associated with the ¹⁸⁶Re-liposomes before and after Sephadex G-25 column separation.

¹⁸⁶Re-(NH₄)₂SO₄ liposome Labeling Ratios

The labeling ratio of ¹⁸⁶Re-(NH₄)₂SO₄ liposomes labeled with different ¹⁸⁶Re-“SNS/S” complexes is shown in Table 7.

Table 7. The labeling ratio (average of six separate experiments) of ^{186}Re -liposomes labeled with ^{186}Re -“SNS/S” complexes at 37 °C for 1 hour.

| Liposome Type | $(\text{NH}_4)_2\text{SO}_4$ Liposomes | | Blank Liposomes | |
|---------------------------------------|--|-----------------------------------|--------------------------------|-----------------------------------|
| | ^{186}Re - Labeled with | ^{186}Re - "BMEDA+BT" | ^{186}Re - "BMEDA" | ^{186}Re - "BMEDA+BT" |
| Labeling Ratio (mean \pm sd) (%) | 84.6 \pm 4.5 | 87.5 \pm 2.3 | 61.6 \pm 13.8 | 69.2 \pm 5.6 |

5 Figure 10 shows that for ^{186}Re -liposomes labeled with ^{186}Re -“BMEDA,”
 ^{186}Re -(NH_4)₂SO₄ liposomes had higher *in vitro* stability compared with ^{186}Re -Blank
liposomes. *In vitro* stability of ^{186}Re -(NH_4)₂SO₄ liposomes was higher when labeled
with ^{186}Re -“BMEDA” compared with ^{186}Re -“BMEDA+BT.” Ascorbic acid did not
10 achieve with a higher amount of rhenium, which means that rhenium with a high
specific activity can be used to label liposomes with this labeling method.

Normal Rat Biodistribution

Figure 12 shows the gamma camera images of two rats at different times
after intravenous injection of ^{186}Re -liposomes labeled with ^{186}Re -“BMEDA” and
15 ^{186}Re -“BMEDA” alone, respectively. From the images, significant differences
between ^{186}Re -liposome labeled with ^{186}Re -“BMEDA” and ^{186}Re -“BMEDA” alone
were observed.

Normal rat distributions of ^{186}Re -liposomes labeled with three ^{186}Re -
“SNS/S” complexes are listed in Tables 8 and 9. ^{186}Re -100 nm (NH_4)₂SO₄
20 liposomes and ^{186}Re -Blank liposomes labeled with ^{186}Re -“BMEDA” showed
significant spleen accumulation at 72 hours after intravenous injection. This shows
the common feature of liposome distribution after intravenous injection in rats.
 ^{186}Re -100 nm (NH_4)₂SO₄ liposomes labeled with ^{186}Re -“BMEDA” showed higher
ratio in spleen. ^{186}Re -“BMEDA” alone did not show the spleen accumulation

behavior.

Table 8. Normal rat distribution of ^{186}Re -100nm $(\text{NH}_4)_2\text{SO}_4$ liposomes labeled with ^{186}Re -“BMEDA,” ^{186}Re -100nm Blank liposomes labeled with ^{186}Re -“BMEDA” and ^{186}Re -“BMEDA” alone (%ID/organ) at 72 hours after intravenous injection.

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| Agents | ^{186}Re -(NH_4) $_2\text{SO}_4$ Liposomes Labeled with ^{186}Re -“BMEDA” (N=4) | ^{186}Re -Blank Liposomes Labeled with ^{186}Re -“BMEDA” (N=4) | ^{186}Re -“BMEDA” Alone (N=4) |
|--------|---|---|---|
| Organ | % ID / Organ (Average \pm Sd) | | |
| Spleen | 9.80 \pm 0.93 | 7.90 \pm 0.57 | 0.21 \pm 0.05 |
| Blood | 0.52 \pm 0.11 | 0.78 \pm 0.19 | 0.49 \pm 0.04 |
| Liver | 22.75 \pm 0.43 | 19.56 \pm 1.15 | 5.97 \pm 0.35 |
| Kidney | 8.83 \pm 0.09 | 4.23 \pm 0.47 | 10.42 \pm 0.93 |
| Lung | 0.16 \pm 0.02 | 0.13 \pm 0.02 | 0.37 \pm 0.06 |
| Heart | 0.035 \pm 0.002 | 0.031 \pm 0.004 | 0.076 \pm 0.005 |
| Brain | 0.0037 \pm 0.0008 | 0.0039 \pm 0.0007 | 0.0052 \pm 0.0007 |
| Muscle | 1.01 \pm 0.30 | 0.81 \pm 0.10 | 0.79 \pm 0.07 |
| Femur | 6.14 \pm 1.00 | 3.44 \pm 0.77 | 0.58 \pm 0.06 |
| Skin | 1.44 \pm 0.28 | 1.34 \pm 0.80 | 1.48 \pm 0.51 |
| Testis | 0.082 \pm 0.011 | 0.051 \pm 0.008 | 0.058 \pm 0.004 |
| Feces | 16.26 \pm 6.36 | 13.71 \pm 3.51 | 20.54 \pm 4.35 |
| Bowel | 12.37 \pm 3.58 | 5.95 \pm 2.00 | 6.67 \pm 3.31 |
| Urine | 11.33 \pm 0.50 | 29.09 \pm 6.83 | 26.93 \pm 4.23 |

Table 9. Normal rat distribution of ^{186}Re -100nm $(\text{NH}_4)_2\text{SO}_4$ liposomes labeled with ^{186}Re -“BMEDA,” ^{186}Re -100nm Blank liposomes labeled with ^{186}Re -“BMEDA” and ^{186}Re -“BMEDA” alone (%ID/gram) at 72 hours after intravenous injection.

| Agents | ^{186}Re -(NH_4) $_2\text{SO}_4$ Liposomes Labeled with ^{186}Re -“BMEDA” (N=4) | ^{186}Re -Blank Liposomes Labeled with ^{186}Re -“BMEDA” (N=4) | ^{186}Re -“BMEDA” Alone (N=4) |
|--------|---|---|---|
| Organ | % ID / Gram (Average \pm Sd) | | |
| Spleen | 32.50 \pm 6.17 | 25.93 \pm 4.88 | 0.38 \pm 0.14 |
| Blood | 0.020 \pm 0.004 | 0.035 \pm 0.010 | 0.022 \pm 0.001 |
| Liver | 1.82 \pm 0.26 | 1.90 \pm 0.32 | 0.54 \pm 0.05 |
| Kidney | 3.43 \pm 0.44 | 1.84 \pm 0.32 | 4.49 \pm 0.37 |
| Lung | 0.087 \pm 0.018 | 0.081 \pm 0.027 | 0.23 \pm 0.03 |
| Heart | 0.028 \pm 0.004 | 0.026 \pm 0.004 | 0.069 \pm 0.007 |
| Brain | 0.0024 \pm 0.0003 | 0.0023 \pm 0.0007 | 0.0035 \pm 0.0007 |
| Muscle | 0.0054 \pm 0.0019 | 0.0048 \pm 0.0008 | 0.0048 \pm 0.0005 |
| Femur | 0.13 \pm 0.03 | 0.082 \pm 0.020 | 0.014 \pm 0.000 |
| Skin | 0.023 \pm 0.005 | 0.025 \pm 0.015 | 0.029 \pm 0.012 |
| Testis | 0.022 \pm 0.004 | 0.014 \pm 0.002 | 0.015 \pm 0.003 |
| Feces | 3.63 \pm 0.49 | 3.35 \pm 1.49 | 4.82 \pm 1.53 |
| Bowel | 0.52 \pm 0.14 | 0.31 \pm 0.12 | 0.34 \pm 0.19 |
| Urine | 0.39 \pm 0.09 | 0.76 \pm 0.25 | 0.79 \pm 0.08 |

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Synthesis of $^{99\text{m}}\text{Tc}$ - “SXS/S”

“BMEDA” was synthesized using a modification of a procedure described by Corbin *et al.* in “Preparation and properties of tripodal and linear tetradentate N,S-donor ligands and their complexes containing the MoO_4^{2-} core” *Inorganica Chimica Acta*. 1984;90:41-51. 2-Mercaptoethyl sulfide (MES), 2-mercaptoethyl ether (MEE), benzenethiol (BT) and 2-(dimethylamino) ethanethiol (DMAT) were purchased from Aldrich (Milwaukee, WI). First, $^{99\text{m}}\text{Tc}$ -glucoheptonate was prepared by pipetting 1.0 ml of 10 mg/ml glucoheptonate into a vial containing 0.16 mg/ml degassed SnCl_2 solution. After mixing, 15 mCi (555 MBq) of $^{99\text{m}}\text{Tc}$ -sodium pertechnetate (Amersham Medi-Physics, San Antonio, TX) in 1.0 ml of saline was added. The mixture was stirred at 25 °C for 20 minutes. The labeling efficiency of

the ^{99m}Tc -glucoheptonate was checked by instant thin layer chromatography (ITLC) eluted in methanol, paper chromatography eluted in methanol and paper chromatography eluted in saline.

The following solutions were prepared as follows: BMEDA solution:

5 BMEDA (3.9 mg) (3.5 μl) to a new vial. MES solution: MES (2.6 mg) (2.2 μl) to a new vial. MEE solution: MEE (2.3 mg) (2.1 μl) to a new vial. BT solution: BT (2.2 mg) (2.0 μl) to a new vial. DMAT solution: DMAT (26 mg) to a new vial. Then, 5.0 ml of degassed water and 4 drops of 0.05 M NaOH was added to each vial. The solutions was stirred at 25 °C for 40 minutes. Nine ampoules (10 ml volume) were
10 numbered from 1 to 9. BMEDA (1.0 ml) was added to ampoule No. 1. BMEDA (0.5 ml) and BT (0.5 ml) were added to ampoule No. 2. BMEDA (0.5 ml) and DMAT (50 μl) were added to ampoule No. 3. MES (1.0 ml) was added to ampoule No. 4. MES (0.5 ml) and BT (0.5 ml) were added to ampoule No. 5. MES (0.5 ml) and DMAT (50 μl) were added to ampoule No. 6. MEE (1.0 ml) was added to ampoule
15 No. 7. MEE (0.5 ml) and BT (0.5 ml) were added to ampoule No. 8. MEE (0.5 ml) and DMAT (50 μl) were added to ampoule No. 9. After preparation, the "SXS/S" solution was labeled with ^{99m}Tc by adding 0.20 ml of ^{99m}Tc -glucoheptonate to each vial. After adjusting the pH to 8.0, the mixture was stirred at 25°C for 25 min. The labeling efficiency of the ^{99m}Tc -“SXS/S” was determined using ITLC eluted in
20 methanol, paper chromatography eluted in methanol and paper chromatography eluted in saline.

^{99m}Tc -Liposome Labeling Using Various Kinds of ^{99m}Tc -“SXS/S” complexes

For liposome labeling, an aliquot (0.60 ml) of ^{99m}Tc -“SXS/S” was added to 0.2 ml of 400 nm liposomes encapsulating cysteine or $(\text{NH}_4)_2\text{SO}_4$ and stirred at 25
25 °C for 2 hours. The labeling efficiency was determined from the ^{99m}Tc -activity associated with the ^{99m}Tc -liposomes before and after centrifugation.

Synthesis of ^{186}Re -“SXS/S” complexes

This description is for labeling ^{186}Re with various kinds of SXS ligands and S ligands described above to produce various kinds of ^{186}Re -“SXS/S” complexes for liposome labeling. First, a 0.17 M glucoheptonate-0.1 M acetate solution was prepared and the pH adjusted to 5.0 with 5 M NaOH. Then, nine ampoules (10 ml volume) were numbered from 1 to 9. BMEDA (2.0 μl) was added to ampoule No. 1. BMEDA (1.0 μl) and BT (0.5 μl) were added to ampoule No. 2. BMEDA (1.0 μl) and DMAT (5.2 mg / ml solution, 130 μl) were added to ampoule No. 3. MES (1.2 μl) was added to ampoule No. 4. MES (0.6 μl) and BT (0.5 μl) were added to ampoule No. 5. MES (0.6 μl) and DMAT (5.2 mg / ml solution, 130 μl) were added to ampoule No. 6. MEE (1.2 μl) was added to ampoule No. 7. MEE (0.58 μl) and BT (0.5 μl) were added to ampoule No. 8. MEE (0.58 μl) and DMAT (5.2 mg / ml solution, 130 μl) were added to ampoule No. 9. Then, 1.0 ml of the glucoheptonate-acetate solution was added to each ampoule. After flushing the “SXS/S”-glucoheptonate-acetate solution with N_2 gas for 20 min, the vial was sealed. The solution was stirred at 25 °C for 40 min. Next, 30 mg of $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$ was dissolved by adding with 2 drops of concentrated HCl in a new vial and 2.0 ml of sterile water added.

To prepare the ^{186}Re -“SXS/S” solution, 1.0 ml of “SXS/S” solution was transferred to a new vial and 140 μl of freshly prepared $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$ was added. After flushing the “SXS/S” solution with N_2 gas, 2 mCi (74 MBq) of aluminum perrhenate $^{186}\text{Re}-\text{Al}(\text{ReO}_4)_3$ (~3.0 $\mu\text{g Re}$), purchased from the Missouri University Research Reactor (Columbia, MO), was added. The vial was sealed and heated in a 80 °C water bath for 1 hour. The labeling efficiency of the ^{186}Re -“SXS/S” complexes were checked by instant thin layer chromatography with either acetone or saline as the eluent.

^{186}Re -Liposome Labeling Using Various Kinds of ^{186}Re -“SXS/S” complexes

For liposome labeling, the pH of the ^{186}Re -“SXS/S” solution was adjusted to 7.0. Then, 0.20 ml of 400 nm liposomes encapsulating cysteine or $(\text{NH}_4)_2\text{SO}_4$ was mixed with 0.6 ml of the ^{186}Re -“SXS/S” solution, and incubated at 37 °C for 1 hour.

- 5 The labeling efficiency was determined from the ^{186}Re -activity associated with the ^{186}Re -liposomes before and after centrifugation.

Labeling Efficiency and *In Vitro* Stability of $^{99\text{m}}\text{Tc}$ -Liposomes Labeled with Various Kinds of $^{99\text{m}}\text{Tc}$ -“SXS/S” Complexes

- 10 The labeling efficiencies of $^{99\text{m}}\text{Tc}$ -cysteine liposomes or $^{99\text{m}}\text{Tc}$ - $(\text{NH}_4)_2\text{SO}_4$ liposomes labeled with various kinds of $^{99\text{m}}\text{Tc}$ -“SXS/S” complexes are shown in Figure 13. The labeling efficiency of $^{99\text{m}}\text{Tc}$ -cysteine liposomes was from 10.4 % to 49.0% (n=2) depending on $^{99\text{m}}\text{Tc}$ -“SXS/S” complex used. The labeling efficiency of $^{99\text{m}}\text{Tc}$ - $(\text{NH}_4)_2\text{SO}_4$ liposomes was from 11.2 % to 37.7 % (n=2) depending on $^{99\text{m}}\text{Tc}$ -“SXS/S” complex used.

- 15 The *in vitro* labeling stabilities of $^{99\text{m}}\text{Tc}$ -cysteine liposomes or $^{99\text{m}}\text{Tc}$ - $(\text{NH}_4)_2\text{SO}_4$ liposomes labeled with various kinds of $^{99\text{m}}\text{Tc}$ -“SXS/S” complexes are shown in Figure 14. Both $^{99\text{m}}\text{Tc}$ -cysteine liposomes labeled with $^{99\text{m}}\text{Tc}$ -“BMEDA” or with $^{99\text{m}}\text{Tc}$ -“BMEDA+BT” and $^{99\text{m}}\text{Tc}$ - $(\text{NH}_4)_2\text{SO}_4$ liposomes labeled with $^{99\text{m}}\text{Tc}$ -“BMEDA” or with $^{99\text{m}}\text{Tc}$ -“BMEDA+DMAT” had the best *in vitro* labeling stability
20 with 67.0 – 83.1 % of activity associated with liposomes at 24 h depending on $^{99\text{m}}\text{Tc}$ -“SXS/S” complex used and with 59.7 – 76.5 % at 48 h.

Labeling Efficiency and *In Vitro* Stability of ^{186}Re -Liposomes Labeled with Various Kinds of ^{186}Re -“SXS/S” Complexes

- 25 The labeling efficiencies of ^{186}Re -cysteine liposomes or ^{186}Re - $(\text{NH}_4)_2\text{SO}_4$ liposomes labeled with various kinds of ^{186}Re -“SXS/S” complexes are shown in Figure 15. The labeling efficiency of ^{186}Re -cysteine liposomes was from 26.1 % to

68.7 % (n = 3) depending on ^{186}Re -“SXS/S” complex used. The labeling efficiency of $^{186}\text{Re}-(\text{NH}_4)_2\text{SO}_4$ liposomes was from 26.2 % to 81.3 % (n = 3) depending on ^{186}Re -“SXS/S” complex used.

The *in vitro* labeling stabilities of ^{186}Re -cysteine liposomes or $^{186}\text{Re}-(\text{NH}_4)_2\text{SO}_4$ liposomes labeled with various kinds of ^{186}Re -“SXS/S” complexes are shown in Figure 16. $^{186}\text{Re}-(\text{NH}_4)_2\text{SO}_4$ liposomes labeled with ^{186}Re -“BMEDA” had the best *in vitro* labeling stability with 96.1 ± 1.1 % of activity associated with liposomes at 1 h, 94.4 ± 1.5 % at 4 h, 89.8 ± 3.1 % at 24 h, 85.4 ± 3.9 % at 48 h, 80.9 ± 4.5 % at 72 h, 76.2 ± 5.1 % at 96 h (n = 3).

10 ^{99m}Tc -Doxil[®] Labeling Using ^{99m}Tc -“BMEDA”

Doxil[®] is a commercially available preparation of liposomes encapsulating doxorubicin. For Doxil[®] labeling, an aliquot (15 mCi) (0.50 ml) of ^{99m}Tc -“BMEDA” was added to 0.50 ml of Doxil[®] and stirred at 25 °C for 2 hours. The labeling efficiency was determined from the ^{99m}Tc -activity associated with Doxil[®] before and after separation using Sephadex G-25 column.

Labeling Efficiency and *In Vitro* Stability of ^{99m}Tc -Doxil[®] Labeled with ^{99m}Tc -“BMEDA”

The labeling efficiency of ^{99m}Tc -Doxil[®] was 70.8 ± 0.6 % (n=3). The *in vitro* labeling stability of ^{99m}Tc -Doxil[®] is shown in Figure 17. There was 89.4 ± 0.5 % of ^{99m}Tc associated with Doxil[®] after we stored the separated ^{99m}Tc -Doxil[®] at 25°C for 24 h. ^{99m}Tc -Doxil[®] had good *in vitro* labeling stability with 72.3 ± 3.6 % (n=3) of activity associated with Doxil[®] at 24 h incubated with 50% FBS-PBS solution at 37°C.

Throughout this application, various publications are referenced. The disclosures of these publications in their entireties are hereby incorporated by reference into this application in order to more fully describe the state of the art to

which this invention pertains.

It will be apparent to those skilled in the art that various modifications and variations can be made in the present invention without departing from the scope or spirit of the invention. Other embodiments of the invention will be apparent to those skilled in the art from consideration of the specification and practice of the invention disclosed herein. It is intended that the specification and examples be considered as exemplary only, with a true scope and spirit of the invention being indicated by the following claims.

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